



6S Safety Culture

Onsite – 8 Hours/ 1 day – Optimum class size up to 12

Training Description:

6S is known as 5S + Safety. 5S is the method for organizing a work area to increase efficiency and productivity while reducing waste. 5S helps make a company lean which also improves safety and health at a company. Think clean, safe and orderly. The more organized and tidier a workplace, the fewer hazards that are created. Therefore, companies add 6S because it aims to promote and sustain a high level of productivity and safety throughout a workspace. It's about creating a sustainable culture of safety.

Training Objective:

Achieving 100% safety is never an easy task but through incorporating safety to the original 5S method, you can help improve working conditions in your organization. First step is identifying existing hazards and those which are likely to be present in the workplace. All employees should be trained in the different types of workplace hazards and learn to evaluate these hazards through risk assessments and/or job safety analysis. These prerequisite methods carry out standard safety procedures and necessary controls to reduce or eliminate these hazards. Objectives include understanding the definition and complete methodology for 6S implementation, understanding 6S approach and its benefits in improving safety, productivity and performance. Gain knowledge on how to plan, implement and report on 6S. Implement hands on application of 6S tools and strategies and understand approach to monitor, improve and sustain 6S performance.

Skill Attainment:

Participants will be able to complete a facility inspection, risk assessments, write a job safety analysis and interpret the data, provide a solution to decrease or eliminate the risks and choose the correct personal protective equipment (PPE), if needed. They will be focused on improving processes and implementing 6S throughout each manufacturing process. These are management level skills.

These skills are transferable within the company, industry and are highly desirable by any manufacturer.



6S Safety Culture

Onsite – 8 Hours / 1 day – Optimum class size up to 12

Lecture – Introduction to 6S – Make the work area safe

What is 6S?

- Define Hazard
- Describe, List and Discuss Exposure and Risk in Workplace and Impact
- Group Activity – Identify Types of Exposures
- Group Activity – Complete Inspection/Assessment Form
- Group Activity – Complete a Job Safety Analysis

Lecture – How to Implement 6S?

- 6S Team
- 6S Audits
- Training

Lecture- What are the keys to successful implementation of 6S?

- Factors of Failure and Success
- Making 6S a habit for employee and culture for company